



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581
Job Sheet 170501



Part No: D2581

Job Qty: 50 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/1/18	0.00	0.00	Start Up Waterjet		SC 18/01/26
100	Waterjet	50 pcs		2/1/18	0.00	2.44	Waterjet1		SC 18/01/26
120	QC	50 pcs		2/1/18	0.00	0.00	QC8		SC 18/01/26
130	Brake NC	50 pcs		2/2/18	0.01	1.18	Brake NC 1		SB DAS
140	QC	50 pcs		2/2/18	0.00	0.00	QC5		38
150	Packaging	50 pcs		2/2/18	0.00	0.00	Packaging3		9-88 SBC
160	QC21-SA	50 Ea		2/2/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

DAS
21
9-88

FEB 08 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	1	75	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327	0,329	
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190	0,193	
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740	0,751	
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586	3,595	
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836	2,845	
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985	1,994	
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240	0,250	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐																																																																							
Date : _____	Step #: _____	OTV Effect: _____		MRB (QSI042) Approval																																																																					
Description Work Order		Change No: _____ Operation: _____ Revision: _____ Original Serial #: S036037 D2581 Start up Operation 01/26/18 Job No: 170501 MOUNTING BRACKET S036037 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																							
		Completed By		Lead hand / Supervisor Approval Verification																																																																					
		QC / QA Coordinator Approval		Positioned Wrong																																																																					
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